



TRIVALENCE

TriVAN™ 22SU_

Acrylonitrile Styrene Acrylate - ASA

General Information

Product Description

Medium flow, good impact grade ASA

FEATURES

- Good Impact
- Medium Flow
- Weatherable

ADDITIONAL FORMULAS

- Added Release "R"

COLOR

- All
- Opaque

General

Typical Applications	-Appliance, construction, transportation
Processing Method	-Injection/Extrusion
Form(s)	-Pellets
Availability	-North America, Europe, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm ³	ASTM D792
Melt Flow Rate (220°C/10.0kg)	18	g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.5 to 0.7	%	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass		TVT Internal
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength, yld	5600	psi	ASTM D638
Tensile Elongation	>35	%	ASTM D638
Flexural Modulus	250000	psi	ASTM D790
Notched Izod Impact	3.5	ft-lbs/in	ASTM D256
Rockwell Hardness	88	R-Scale	ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	210	°F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	180	°F	ASTM D648
Vicat Softening Temperature	210	°F	ASTM D1525
CLTE - Flow	4.7E-5	in/in/°F	ASTM E831
Flammability	Nominal Value	Unit	Test Method
0.06 in		HB	UL94 - TVT Internal

Recommended Processing Guidance

Drying Temperature	160 to 180 °F
Drying Time	3 to 5 Hours
Suggested Max Moisture	0.02 %
Processing Melt Temperature	480 to 530 °F
Mold Temperature	110 to 175 °F